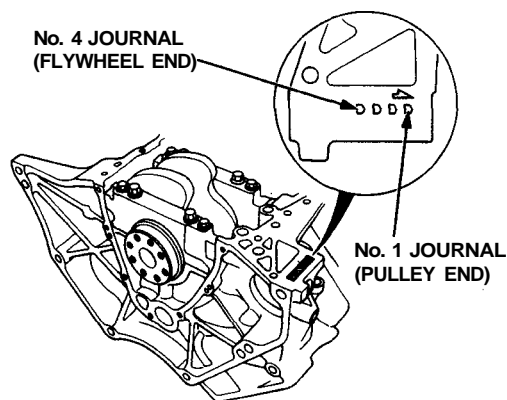


Main Bearings

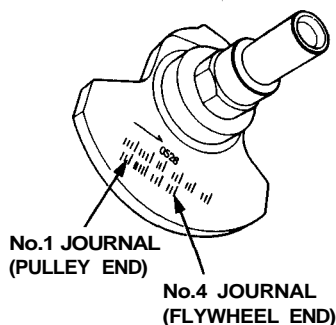
Selection

Crankshaft Bore Code Locations

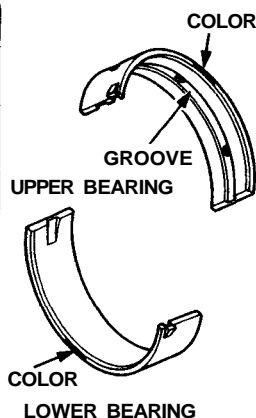
Letters or bars have been stamped on the end of the block as a code for the size of each of the 4 main journal bores. Use them, and the numbers or bars stamped on the crank (codes for main journal size), to choose the correct bearings.



Main Journal Code Locations (Numbers or Bars)



Bearing Design



Bearing Identification

Color code is on the edge of the bearing.

Larger crank bore			
A or I	B or II	C or III	D or IIII
Small bearing (thicker)			

Smaller main journal	1 or I
	2 or II
	3 or III
	4 or IIII
	5 or IIII
	6 or IIII
Smaller bearing (thicker)	1 or I
	2 or II
	3 or III
	4 or IIII
	5 or IIII
	6 or IIII

Pink	Pink Yellow	Yellow	Yellow Green
Pink Yellow	Yellow	Yellow Green	Green
Yellow	Yellow Green	Green	Green Brown
Yellow Green	Green	Green Brown	Brown
Green	Green Brown	Brown	Brown Black
Green Brown	Brown	Brown Black	Black

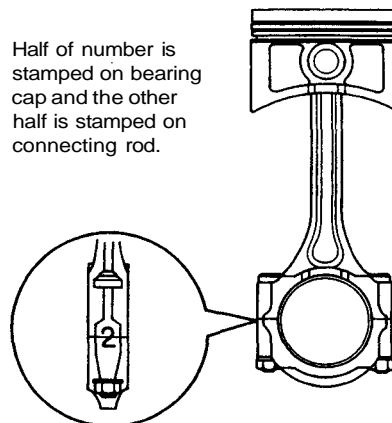
NOTE: When using bearing halves of different colors, it does not matter which color is used in the top or bottom.

Connecting Rod Bearings

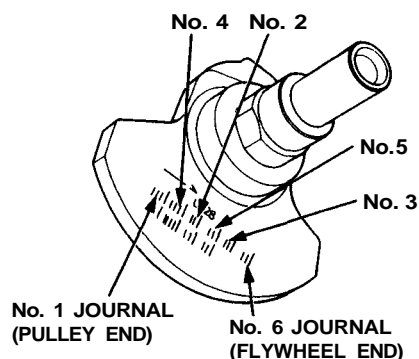
Selection

Connecting Rod Code Location

Numbers or bars have been stamped on the side of each connecting rod as a code for the size of the big end. Use them, and the letters or bars stamped on the crank (codes for rod journal size), to choose the correct bearings.



Connecting Rod Journal Code Locations (Letters or Bars)



Bearing Identification

Color code is on the edge of the bearing.

Larger big end bore			
1 or I	2 or II	3 or III	4 or IIII
Small bearing (thicker)			

Smaller rod journal	A or I
	B or II
	C or III
	D or IIII
	E or IIII
	F or IIII
Smaller bearing (thicker)	A or I
	B or II
	C or III
	D or IIII
	E or IIII
	F or IIII

Pink	Pink Yellow	Yellow	Yellow Green
Pink Yellow	Yellow	Yellow Green	Green
Yellow	Yellow Green	Green	Green Brown
Yellow Green	Green	Green Brown	Brown
Green	Green Brown	Brown	Brown Black
Green Brown	Brown	Brown Black	Black

NOTE: When using bearing halves of different colors, it does not matter which color is used in the top or bottom.